

# SERVICE BULLETIN

DATE: 3-Nov-14

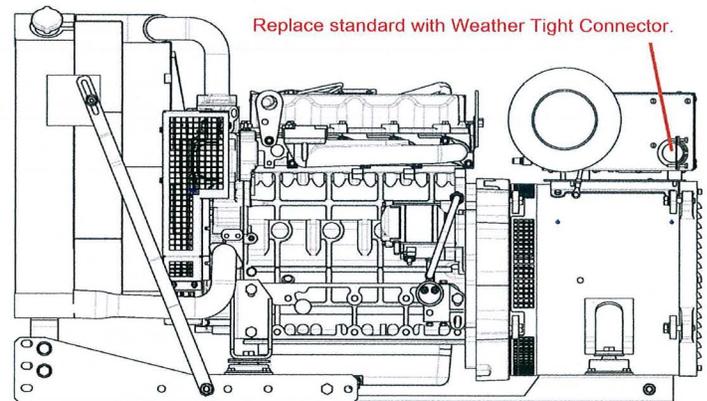
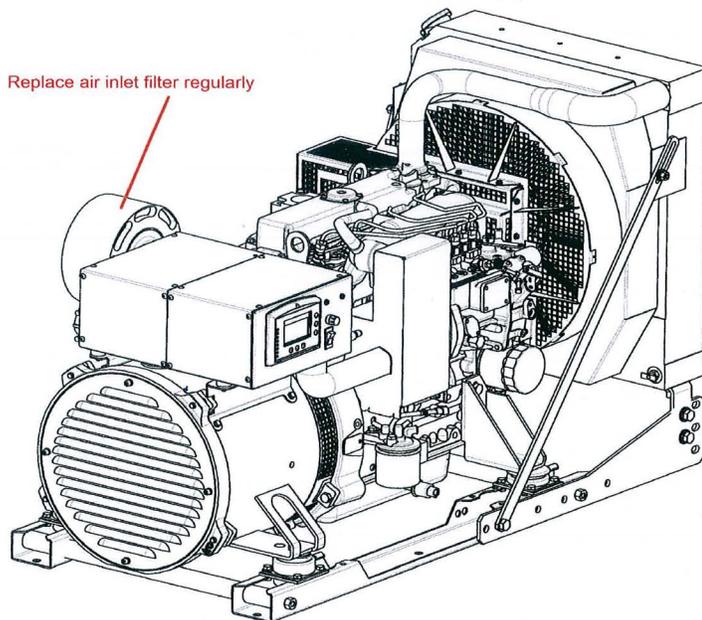
BULLETIN NUMBER: 274

SUBJECT: Digital Diesel / D-NET Industrial Product control panel box AC connection / debris, dust and water intrusion protection.

MODELS AFFECTED: All Industrial D-NET Products

DETAIL: Installers of D-NET Industrial / Radiator Cooled products are strongly urged to insure protection against water, dirt, debris, road grime, sand and salt. Failure to do so can result in damage including but not limited to DC and AC electronics, and it is not covered under warranty. The product is designed to allow air flow from the installation compartment through the control box to cool the electronics prior to the air being consumed by the combustion process. Regular maintenance to the air inlet filter to keep contaminants from intruding into the engine air inlet is critical.

Additionally: The use of a fully sealed weather tight AC electrical connector is required particularly in harsh environments, to prevent damage caused by contaminants getting past the electrical connection and into the airstream. Also note: All panel box covers and hardware must be in place for the same reason.



(Model 20.0 EDEAR shown)